

FIGURE 9.9
Transformation of a
0.4% C hypoeutectoid
plain-carbon steel with
slow cooling. (After W. F.
Smith, "Structure and
Properties of Engineering
Alloys," McGraw-Hill,
1981, p. 10.)

sufficient time, its structure will become homogeneous austenite. Then, if this steel is slowly cooled to temperature b in Fig. 9.9 (about 775°C), proeutectoid ferrite will nucleate and grow mostly at the austenitic grain boundaries. If this alloy is slowly cooled from temperature b to c in Fig. 9.9, the amount of proeutectoid ferrite formed will continue to increase until about 50 percent of the austenite is transformed. While the steel is cooling from b to c, the carbon content of the remaining austenite will be increased from 0.4 to 0.8%. At 723°C, if very slow cooling conditions prevail, the remaining austenite will transform isothermally into pearlite by the eutectoid reaction austenite  $\rightarrow$  ferrite + cementite. The  $\alpha$  ferrite in the pearlite is called eutectoid ferrite to distinguish it from the proeutectoid ferrite which forms first above 723°C. Figure 9.10 is an optical micrograph of the structure of a 0.35% C hypoeutectoid steel which was austenitized and slowly cooled to room temperature.

<sup>&</sup>lt;sup>1</sup>The prefix *pro*- means "before," and thus the term *proeutectoid ferrite* is used to distinguish this constituent, which forms earlier, from eutectoid ferrite, which forms by the eutectoid reaction later in the cooling.